



**NOTES:**

1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear
2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		EXPANSION PLUG CUP	
	ENG APPR.			
	MFG APPR.			
MATERIAL COLD ROLLED STEEL	Q.A.		SIZE <b>A</b>	DWG. NO. 5791-14-Z3
FINISH SEE NOTE 1	COMMENTS:		REV. -	
DRAWING IS NOT TO SCALE			SHEET 1 OF 1	