## REFEERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2 $.500 \pm .010$ $.032 \pm .004$ $1.105 \pm .010$ $\emptyset.275 \pm .005$ .187 ± .016 - $.250 \pm .016$ **NOTES** 1. BRIGHT TIN PLATE PER ASTM B545, CLASS B NAME DATE 2. SCREW SIZE: 1/4 DIMENSIONS ARE IN INCHES SEASTROM MFG TOLERANCES: DRAWN FRACTIONAL±1/32 CHECKED ANGULAR: MACH±1/2 Deg 3. DIMENSIONS APPLY PRIOR TO PLATING. ENG APPR. TWO PLACE DECIMAL ±.01 **SOLDER LUG** THREE PLACE DECIMAL ±.005 PROPRIETARY AND CONFIDENTIAL MFG APPR. THE INFORMATION CONTAINED IN THIS MATERIAL Q.A. DRAWING IS THE SOLE PROPERTY OF BRASS, HALF HARD COMMENTS:

SEE NOTE 1

DRAWING IS NOT TO SCALE

SIZE DWG. NO. 54.

5454-8B

REV.

SHEET 1 OF 1

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