

- 2. QUENCH & TEMPER: 80-83 HR15N
- 3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

## PROPRIETARY AND CONFIDENTIAL

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|  | DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 |                         | NAME | DATE |              |                    |  |
|--|---|-------------------------|------|------|--------------|--------------------|--|
|  |   | DRAWN                   |      |      | SEASTROM MFG |                    |  |
|  |   | CHECKED                 |      |      |              |                    |  |
|  |   | ENG APPR.               |      |      | SPRING CLIP  |                    |  |
|  | THREE PLACE DECIMAL ±.005   | MFG APPR.               |      |      |              | SERING CLIF        |  |
|  | SEE NOTE 1  | Q.A.                    |      |      |              |                    |  |
|  |   | COMMENTS:               |      |      |              |                    |  |
|  | SEE NOTE 2  |                         |      |      |              | DWG. NO. REV.      |  |
|  | FINISH  |                         |      |      | Α            | 4567-37-75-2-C2  - |  |
|  | SEE NOTE 3  | DRAWING IS NOT TO SCALE |      |      |              | SHEET 1 OF 1       |  |