

2. HEAT TREAT: 73-79 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH W/NICKEL UNDERPLATE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS A	re in inches	DRAWN	NAME	DATE	SEASTROM MFG						
TOLERANCES: FRACTIONAL±	, .	CHECKED			02/10/11/07/17/11/0						
ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		ENG APPR.			1	SPRING CLIP					
	DECIMAL ±.005	MFG APPR.			JERNING CLIF						
MATERIAL CEE NOTE 1		Q.A.									
SEE NOTE 1	E 	COMMENTS:									
HEATTREAT SEE NOTE 2 FINISH SEE NOTE 3					SIZE	DWG. NO.	15/7 27 7		. 1 C		٧.
						4	<u>4567-37-7</u>	<u> </u>	-5	-	_
		DRAWING IS NOT TO SCALE				SHEET 1 OF 1					