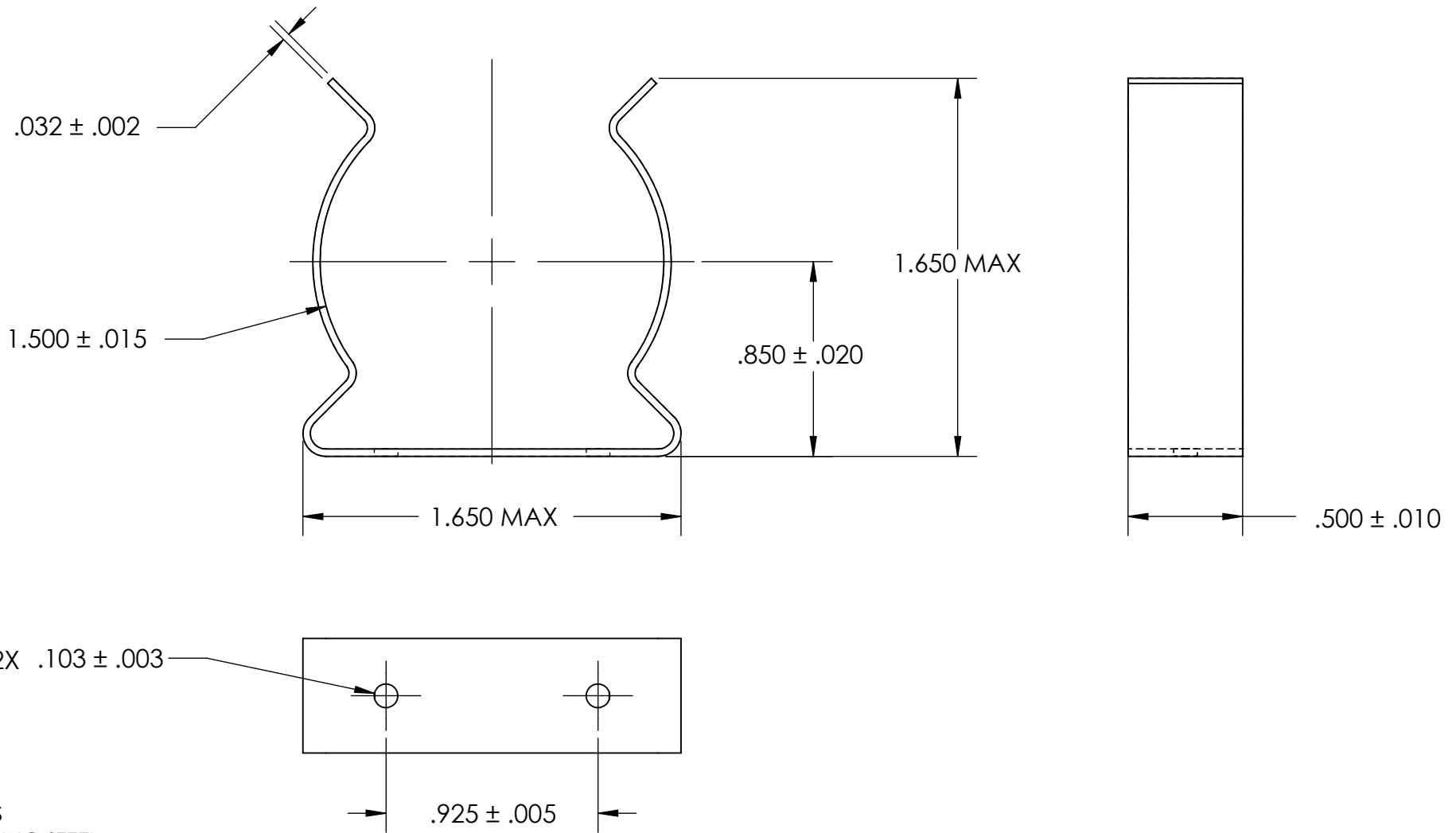


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. SPRING STEEL
2. QUENCH & TEMPER: 80-83 HR15N
3. ZINC PLATE PER ASTM B633, SC1, Type III or V, Clear w/Bake
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE	SEASTROM MFG SPRING CLIP
	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL SEE NOTE 1	Q.A.		COMMENTS:
HEAT TREAT SEE NOTE 2			
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SIZE A DWG. NO. 4561-150-50-2-Z3 REV. -
			SHEET 1 OF 1