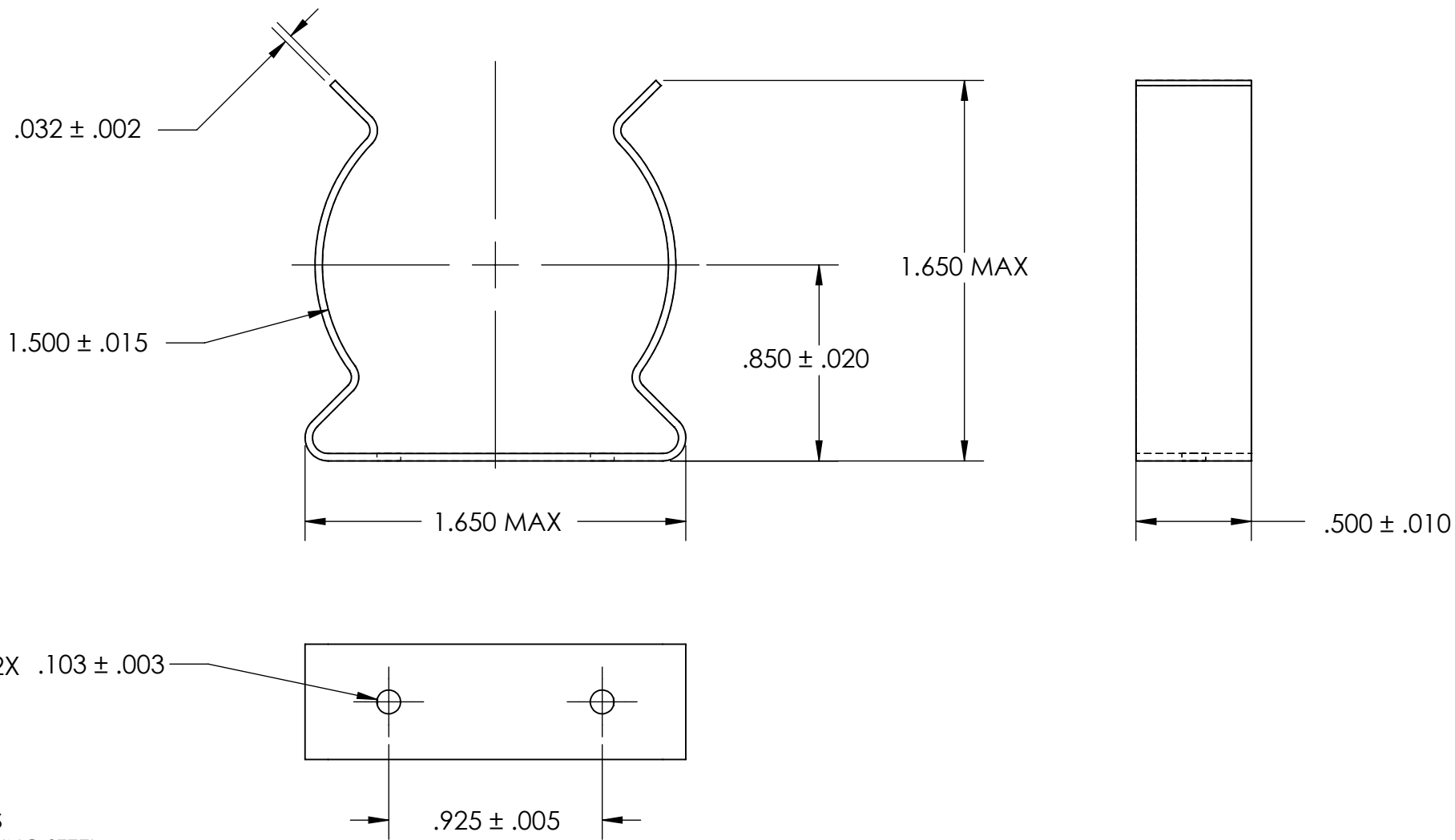


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. SPRING STEEL
2. QUENCH & TEMPER: 80-83 HR15N
3. BLACK OXIDE PER MIL-DTL-13924 CLASS 1, LIGHT OIL, NO TEST REQUIRED; w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG
MATERIAL SEE NOTE 1	DRAWN			
HEAT TREAT SEE NOTE 2	CHECKED			SPRING CLIP
FINISH SEE NOTE 3	ENG APPR.			
	MFG APPR.			
	Q.A.			
	COMMENTS:			
	SIZE	DWG. NO.	REV.	
	A	4561-150-50-2-BO	-	
DRAWING IS NOT TO SCALE			SHEET 1 OF 1	