



1. BERYLLIUM COPPER

2. HEAT TREAT: 73-79 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01		NAME	DATE				
		DRAWN				SEASTROM MFG		
		CHECKED						
		ENG APPR.			SPRING CLIP			
	THREE PLACE DECIMAL ±.005	MFG APPR.			3FKING CLIF			
	SEE NOTE 1	Q.A.			]			
		COMMENTS:			]			
	SEE NOTE 2					DWG. NO.	REV.	
	FINISH				Α	4561-150-50-1-N	-	
	SEE NOTE 3	DRAWING IS NOT TO SCALE			I SHEET 1 OF 1			