REFEERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2 $.016 \pm .0020$.950 MAX .950 ± .015 $.515 \pm .020$ - .640 MAX → 1.500 ± .010 - $.250 \pm .005$ $.073 \pm .003$ 1.000 ± .005

NOTES

- 1. SPRING STEEL, ANNEALED
- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NONE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

 $.400 \pm .010$

TC FR AN TW	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG		
		CHECKED					
		ENG APPR.				SPRING CLIP	
		MFG APPR.			31 KING CLII		
	SEE NOTE 1	Q.A.					
		COMMENTS:					
	HEAT TREAT				SIZE	Inua na	RFV.
	SEE NOTE 2					4555-95-150-2	
	SEE NOTE 3	DRAWING IS NOT TO SCALE			Α	SHEET 1 C	-)F 1