## REFEERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2 $.016 \pm .0020$ .950 MAX $.950 \pm .015$ $.515 \pm .020$ - .640 MAX → 1.500 ± .010 -- $.250 \pm .005$ $.073 \pm .003$ 1.000 ± .005 $.400 \pm .010$ **NOTES**

1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH w/NICKEL UNDERPLATE w/BAKE

- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg	DRAWN	NAME	DATE		SEASTROM MFG	
		CHECKED				SPRING CLIP	
	TWO PLACE DECIMAL ±.01	ENG APPR.					
	THREE PLACE DECIMAL ±.005	MFG APPR.				31 KING CLII	
	SEE NOTE 1	Q.A.					
		COMMENTS:					
	SEE NOTE 2				SIZE	Inwo No	RFV.
	SEE NOTE 2				A	4555-95-150-2-S	KEV.
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 C	)F 1