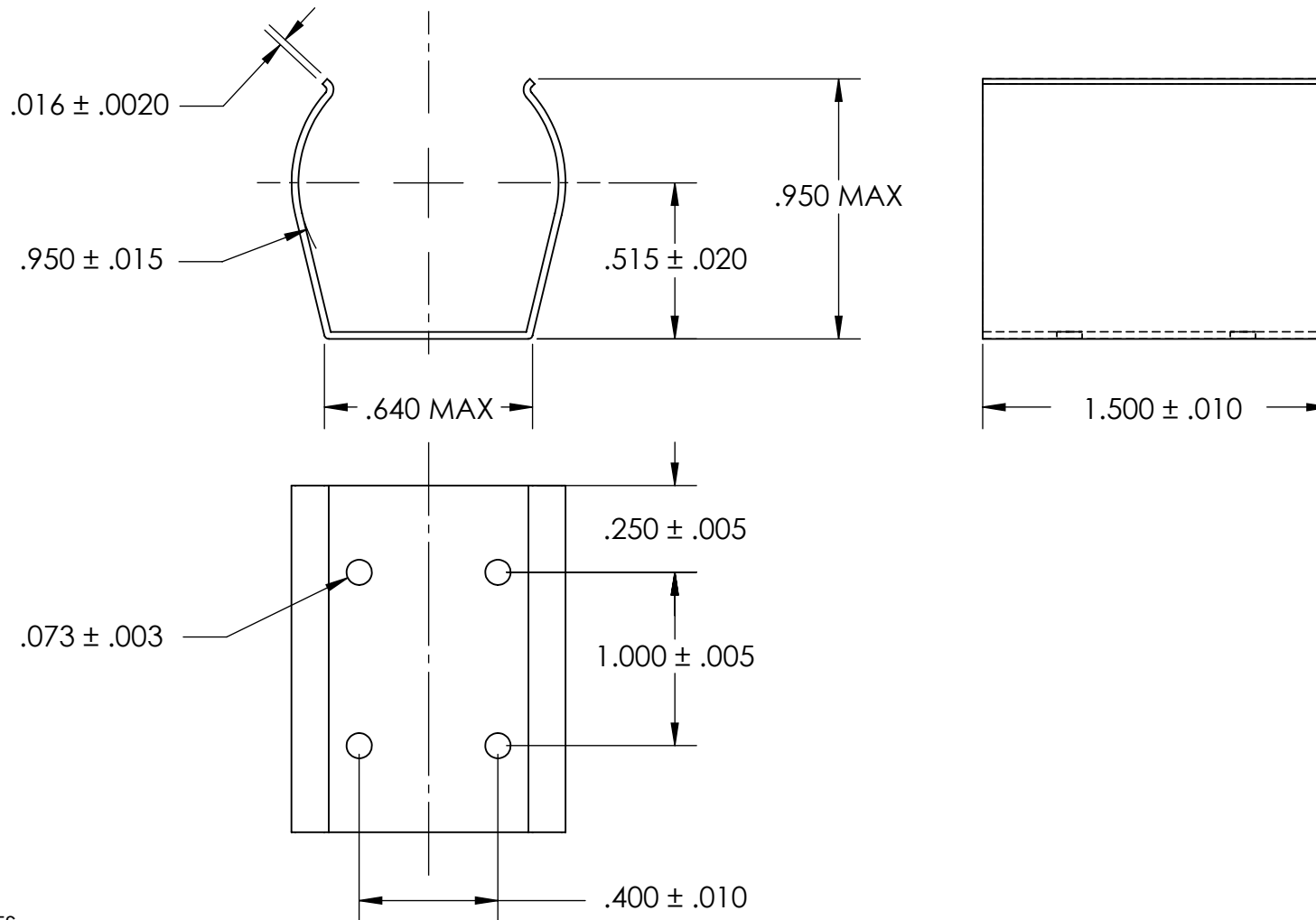


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N
3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

|  |                         |      |  |
|--|-------------------------|------|--|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL $\pm 1/32$<br>ANGULAR: MACH $\pm 1/2$ Deg<br>TWO PLACE DECIMAL $\pm .01$<br>THREE PLACE DECIMAL $\pm .005$ | NAME                    | DATE | <b>SEASTROM MFG</b><br><br><b>SPRING CLIP</b>                |
|  | DRAWN                   |      |  |
|  | CHECKED                 |      |  |
|  | ENG APPR.               |      |  |
|  | MFG APPR.               |      |  |
| MATERIAL<br>SEE NOTE 1   | Q.A.                    |      | COMMENTS:  |
| HEAT TREAT<br>SEE NOTE 2   |                         |      |  |
| FINISH<br>SEE NOTE 3   | DRAWING IS NOT TO SCALE |      | SIZE <b>A</b> DWG. NO. <b>4555-95-150-2-C2</b> REV. <b>-</b> |
|  |                         |      | SHEET 1 OF 1   |