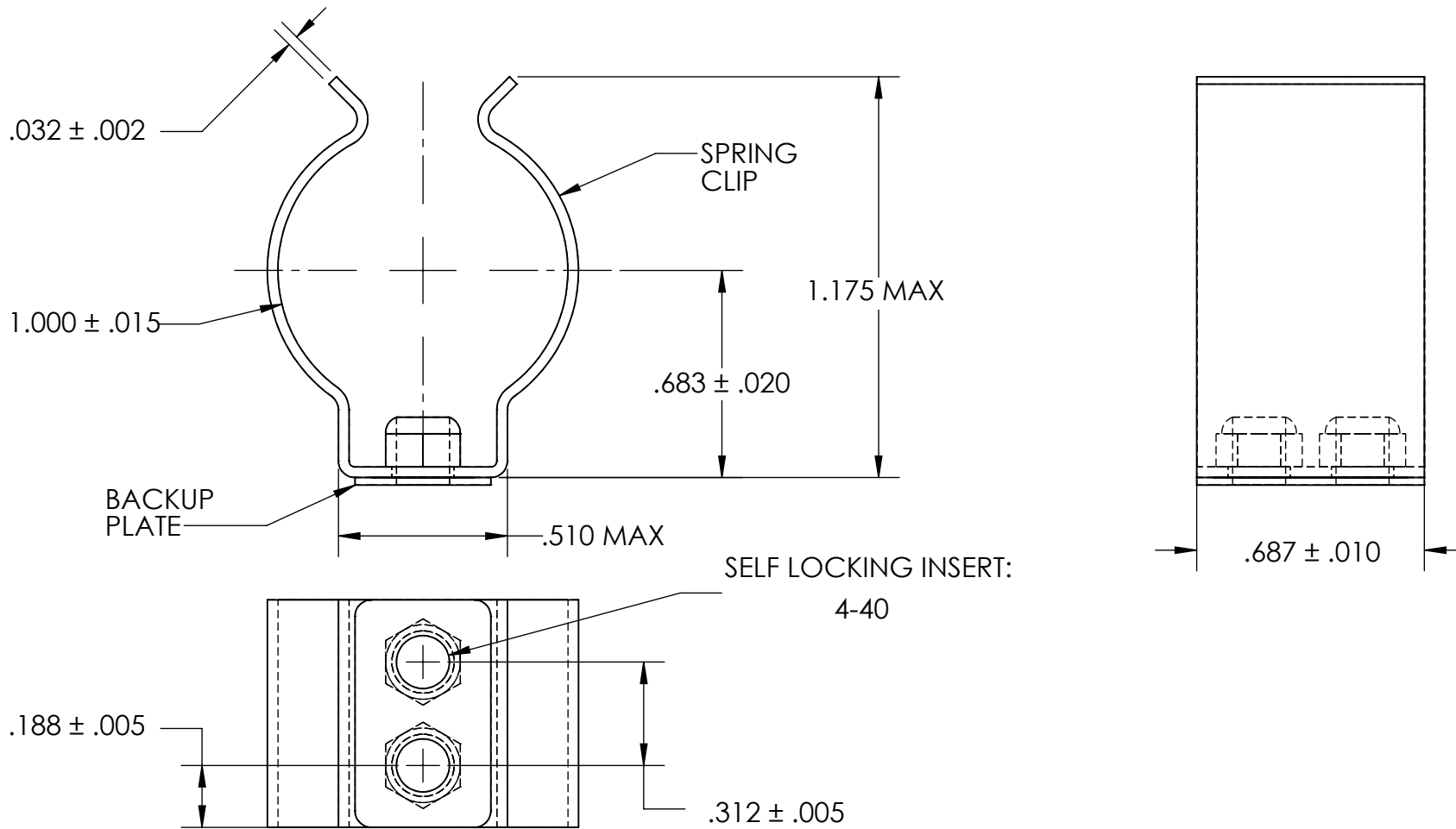


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



SELF LOCKING INSERT:
4-40

NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N (SPRING CLIP ONLY)
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH w/NICKEL UNDERPLATE w/BAKE (SPRING CLIP AND BACKUP PLATE)
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		NAME	DATE	SEASTROM MFG
MATERIAL SEE NOTE 1		DRAWN		
HEAT TREAT SEE NOTE 2		CHECKED		SPRING CLIP
FINISH SEE NOTE 3		ENG APPR.		
		MFG APPR.		
		Q.A.		
		COMMENTS:		
		SIZE	DWG. NO.	REV.
		A	4543-100-68-2-S	-
DRAWING IS NOT TO SCALE			SHEET 1 OF 1	