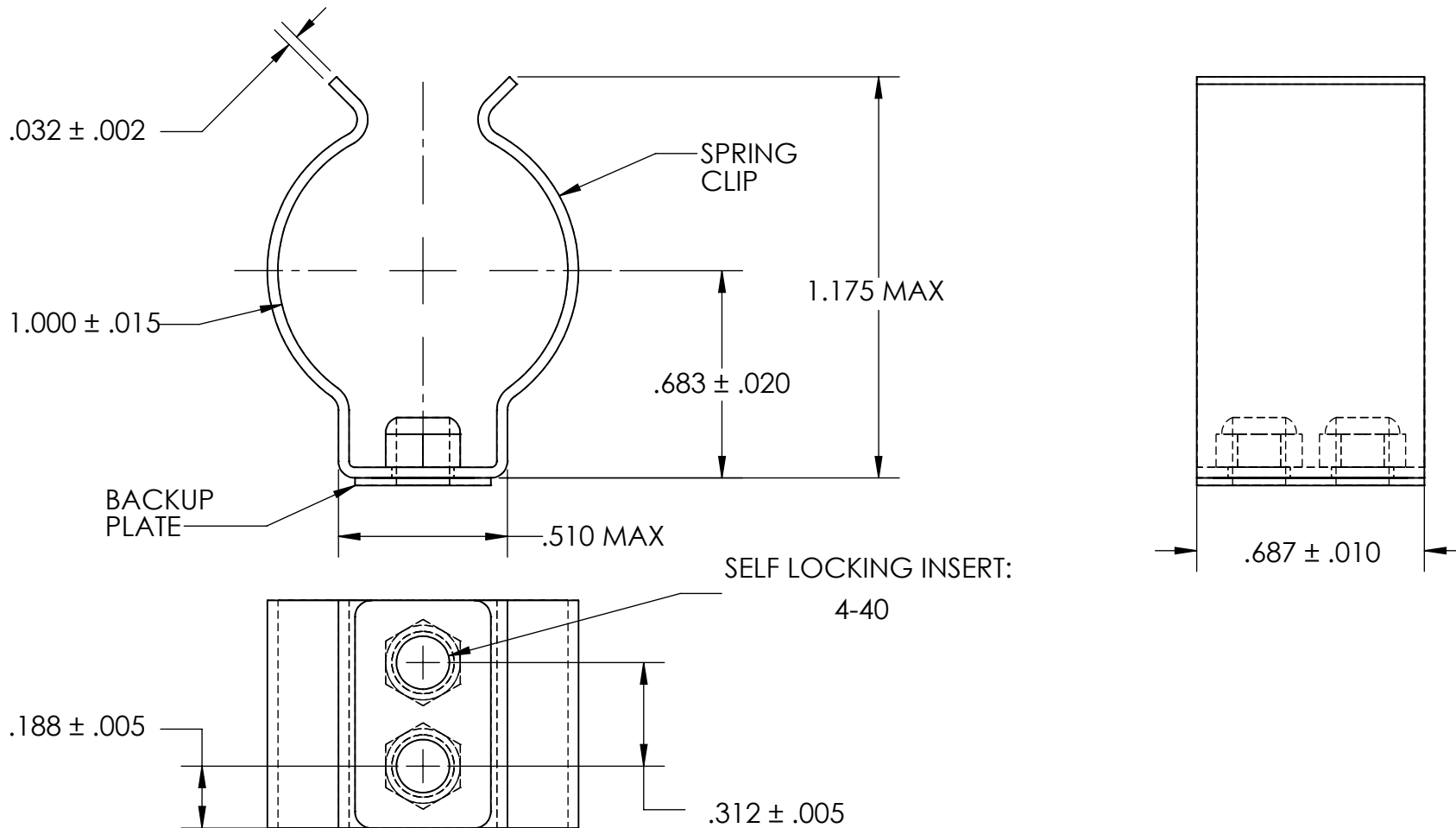


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N (SPRING CLIP ONLY)
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE (SPRING CLIP AND BACKUP PLATE)
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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|  |  |           |      |   |
|--|--|-----------|------|---|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ± 1/32<br>ANGULAR: MACH ± 1/2 Deg<br>TWO PLACE DECIMAL ± .01<br>THREE PLACE DECIMAL ± .005 |  | NAME      | DATE | SEASTROM MFG                                  |
| MATERIAL<br>SEE NOTE 1   |  |           |      |   |
| HEAT TREAT<br>SEE NOTE 2   |  | Q.A.      |      | SIZE <b>A</b> DWG. NO. 4543-100-68-2-N REV. - |
| FINISH<br>SEE NOTE 3   |  | COMMENTS: |      |   |
| SHEET 1 OF 1   |  |           |      |   |