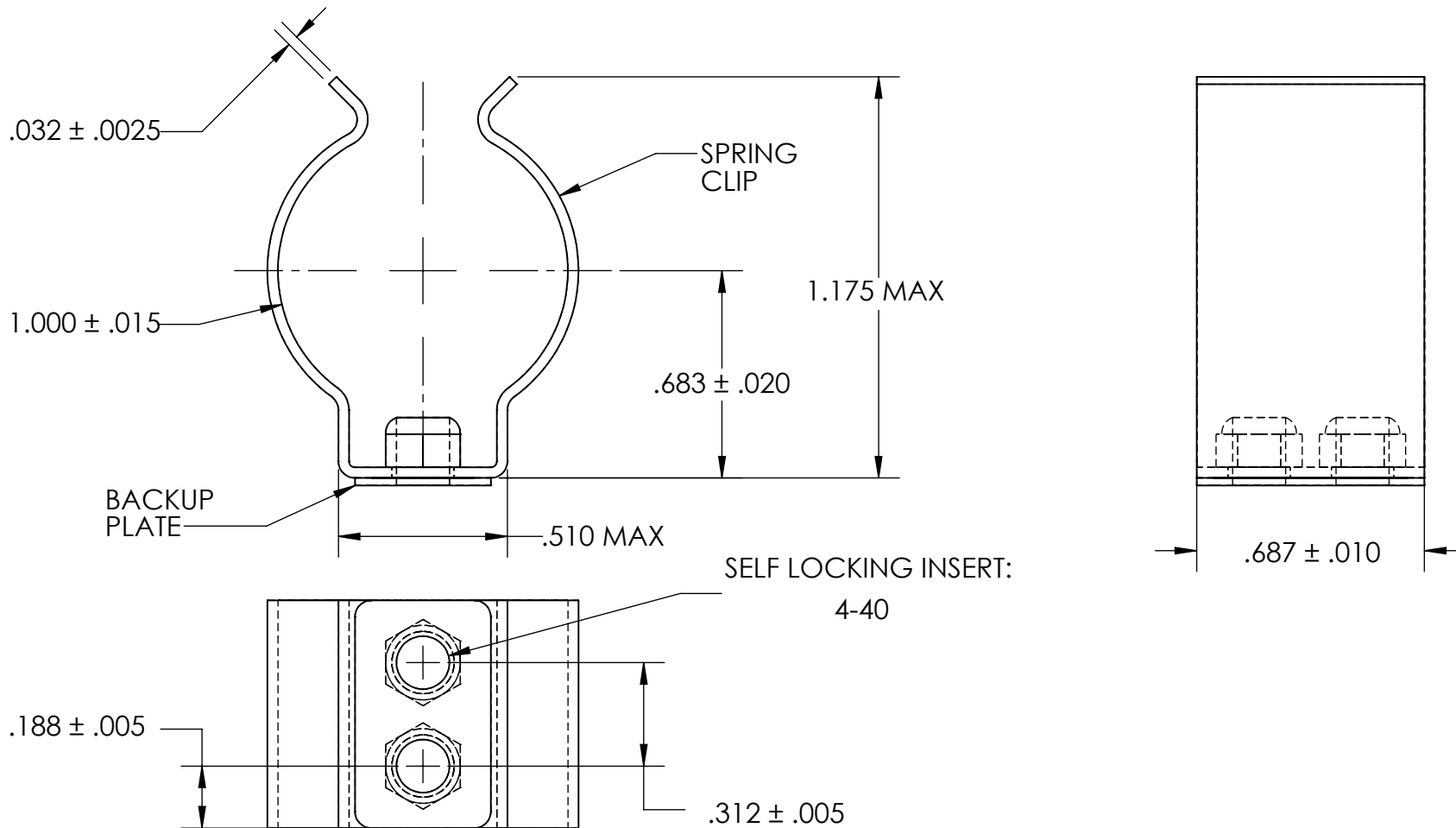


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



SELF LOCKING INSERT:
4-40

NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N (SPRING CLIP ONLY)
3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 (SPRING CLIP AND BACKUP PLATE)
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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| | | | |
|--|-----------|------|---|
| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2 \text{ Deg}$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ | NAME | DATE | SEASTROM MFG SPRING CLIP |
| | DRAWN | | |
| | CHECKED | | |
| | ENG APPR. | | |
| | MFG APPR. | | |
| MATERIAL | COMMENTS: | | SIZE |
| SEE NOTE 1 | | | A |
| HEAT TREAT | | | DWG. NO. |
| SEE NOTE 2 | | | 4543-100-68-1-C2 |
| FINISH | | | REV. |
| SEE NOTE 3 | | | - |
| DRAWING IS NOT TO SCALE | | | SHEET 1 OF 1 |