

NOTES

- 1. SPRING STEEL, ANNEALED
- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE		SEASTROM MFG		
		CHECKED						
		ENG APPR.				SPRING CLIP		
		MFG APPR.				SPRING CLIP		
	MATERIAL	Q.A.						
	SEE NOTE 1	COMMENTS:						
=	SEE NOTE 2				SIZE [DWG. NO. 4537-50-193-2-N	7.	
	FINISH				Α			
	SEE NOTE 3	DRAWING IS NOT TO SCALE			SHEET 1 OF 1			