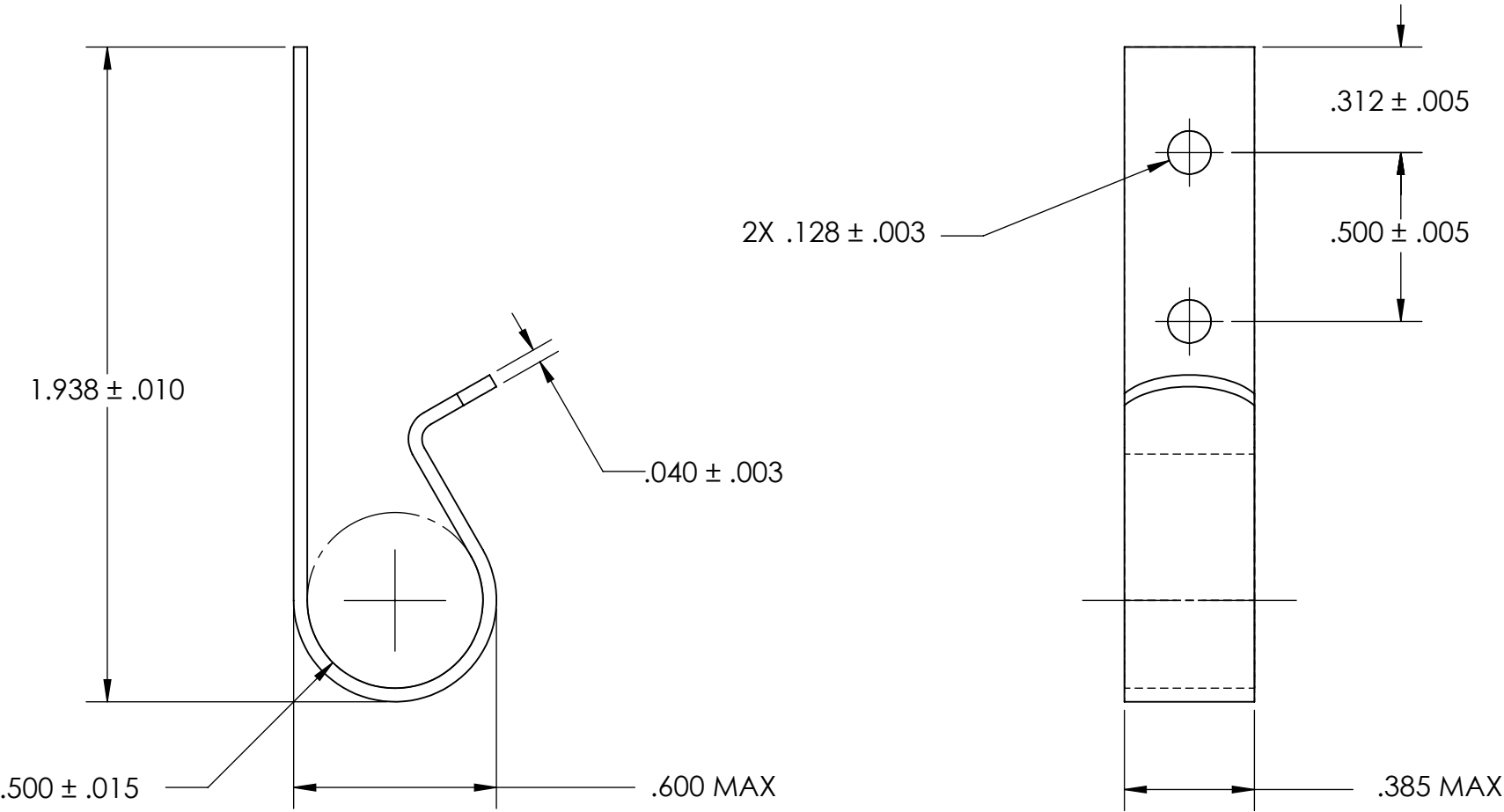


REFEERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SPRING CLIP	
		ENG APPR.			
		MFG APPR.			
MATERIAL SEE NOTE 1	HEAT TREAT SEE NOTE 2	Q.A.		DRAWING IS NOT TO SCALE	
FINISH SEE NOTE 3		COMMENTS:			
		SIZE	DWG. NO.	REV.	
		A	4537-50-193-1-C2	-	
				SHEET 1 OF 1	