



- NOTES
- 1. SPRING STEEL, ANNEALED
 - 2. QUENCH & TEMPER 80-83 HR15N

- 3. BRIGHT TIN PLATE PER ASTM B545, CLASS B
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED			SPRING CLIP		
	ENG APPR.					
	MFG APPR.					
MATERIAL SEE NOTE 1	Q.A.					
HEAT TREAT SEE NOTE 2	COMMENTS:					
FINISH SEE NOTE 3				SIZE A	DWG. NO. 4537-102-218-2-T	REV. -
		DRAWING IS NOT TO SCALE		SHEET 1 OF 1		