



NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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REPRODUCTION IN PART OR AS A WHOLE
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PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SPRING CLIP	
		ENG APPR.			
		MFG APPR.			
MATERIAL SEE NOTE 1	Q.A.			DRAWING IS NOT TO SCALE	
HEAT TREAT SEE NOTE 2	COMMENTS:				
FINISH SEE NOTE 3	SIZE A	DWG. NO.	4537-102-218-2-S	REV. -	SHEET 1 OF 1