



NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG	
	DRAWN				
	CHECKED			SPRING CLIP	
	ENG APPR.				
	MFG APPR.				
MATERIAL SEE NOTE 1	Q.A.				
HEAT TREAT SEE NOTE 2	COMMENTS:				
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SIZE A	DWG. NO. 4537-102-218-2-C2	REV. -
			SHEET 1 OF 1		