



NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

|  |                          |           |                   |                         |  |
|--|--------------------------|-----------|-------------------|-------------------------|--|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL $\pm 1/32$<br>ANGULAR: MACH $\pm 1/2$ Deg<br>TWO PLACE DECIMAL $\pm .01$<br>THREE PLACE DECIMAL $\pm .005$ |                          | NAME      | DATE              | SEASTROM MFG            |  |
|  |                          | DRAWN     |                   |                         |  |
|  |                          | CHECKED   |                   | SPRING CLIP             |  |
|  |                          | ENG APPR. |                   |                         |  |
|  |                          | MFG APPR. |                   |                         |  |
| MATERIAL<br>SEE NOTE 1   | HEAT TREAT<br>SEE NOTE 2 | Q.A.      |                   | DRAWING IS NOT TO SCALE |  |
| FINISH<br>SEE NOTE 3   |                          | COMMENTS: |                   |                         |  |
|  |                          | SIZE      | DWG. NO.          | REV.                    |  |
|  |                          | A         | 4537-102-218-1-C2 | -                       |  |
|  |                          |           |                   | SHEET 1 OF 1            |  |