



NOTES  
1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH  
w/NICKEL UNDERPLATE

4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
SEASTROM MANUFACTURING. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
SEASTROM MANUFACTURING IS  
PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		NAME	DATE	SEASTROM MFG
MATERIAL SEE NOTE 1	DRAWN			
HEAT TREAT SEE NOTE 2	CHECKED			SPRING CLIP
FINISH SEE NOTE 3	ENG APPR.			
	MFG APPR.			
	Q.A.			
	COMMENTS:			
	SIZE	DWG. NO.	REV.	
	A	4527-17-62-1-S	-	
	DRAWING IS NOT TO SCALE			SHEET 1 OF 1