



NOTES
 1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG SPRING CLIP
	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL SEE NOTE 1	COMMENTS:		SIZE A DWG. NO. 4523-50-50-1-N REV. -
HEAT TREAT SEE NOTE 2			
FINISH SEE NOTE 3			
DRAWING IS NOT TO SCALE			SHEET 1 OF 1