

- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NONE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

## PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG		
		CHECKED			SPRING CLIP		
		ENG APPR.					
		MFG APPR.			3FKING CLIF		
	MATERIAL SEE NOTE 1	Q.A.			1		
		COMMENTS:			1		
	HEAT TREAT SEE NOTE 2	NOTE 2			SIZE DWG. NO.		
	FINISH				A	4522-100-146-2  -	
	SEE NOTE 3					SHEET 1 OF 1	
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