



NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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REPRODUCTION IN PART OR AS A WHOLE
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PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2 \text{ Deg}$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE	SEASTROM MFG SPRING CLIP
	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL SEE NOTE 1	COMMENTS:		SIZE A DWG. NO. 4521-80-140-2-S REV. -
HEAT TREAT SEE NOTE 2			
FINISH SEE NOTE 3			
DRAWING IS NOT TO SCALE			SHEET 1 OF 1