



NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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SEASTROM MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
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PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		NAME	DATE	SEASTROM MFG
MATERIAL SEE NOTE 1	HEAT TREAT SEE NOTE 2	DRAWN	CHECKED	
FINISH SEE NOTE 3	COMMENTS:	ENG APPR.	MFG APPR.	SPRING CLIP
		Q.A.		
		DRAWING IS NOT TO SCALE		SIZE A DWG. NO. 4521-56-80-2-S REV. -
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