



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	<b>SEASTROM MFG</b>
MATERIAL SEE NOTE 1	DRAWN			
HEAT TREAT SEE NOTE 2	CHECKED			<b>SPRING CLIP</b>
FINISH SEE NOTE 3	ENG APPR.			
	MFG APPR.			
	Q.A.			
	COMMENTS:			
	SIZE	DWG. NO.	REV.	
	<b>A</b>	4521-40-100-2-T	-	
DRAWING IS NOT TO SCALE			SHEET 1 OF 1	