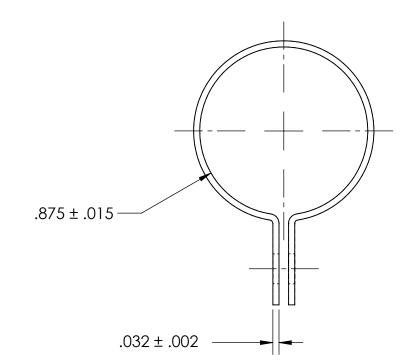
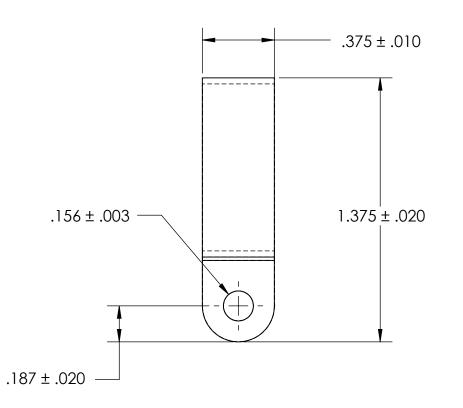
REFEERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES 1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. BRIGHT TIN PLATE PER ASTM B545, CLASS B		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg	DRAWN	NAME	DATE	SEASTROM MFG
			CHECKED			
		TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	ENG APPR.			- SPRING CLIP
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.	DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS		MFG APPR.			J SEKING CLIF
		material SEE NOTE 1	Q.A.			
			COMMENTS:			
		HEAT TREAT				
5. DIMENSIONS APPLY PRIOR TO PLATING.		SEE NOTE 2			SIZE DWG. NO. 4518-87-37-2-T -	
		FINISH SEE NOTE 3				
			DRAWI	NG IS NOT TO) SCALE	SHEET 1 OF 1