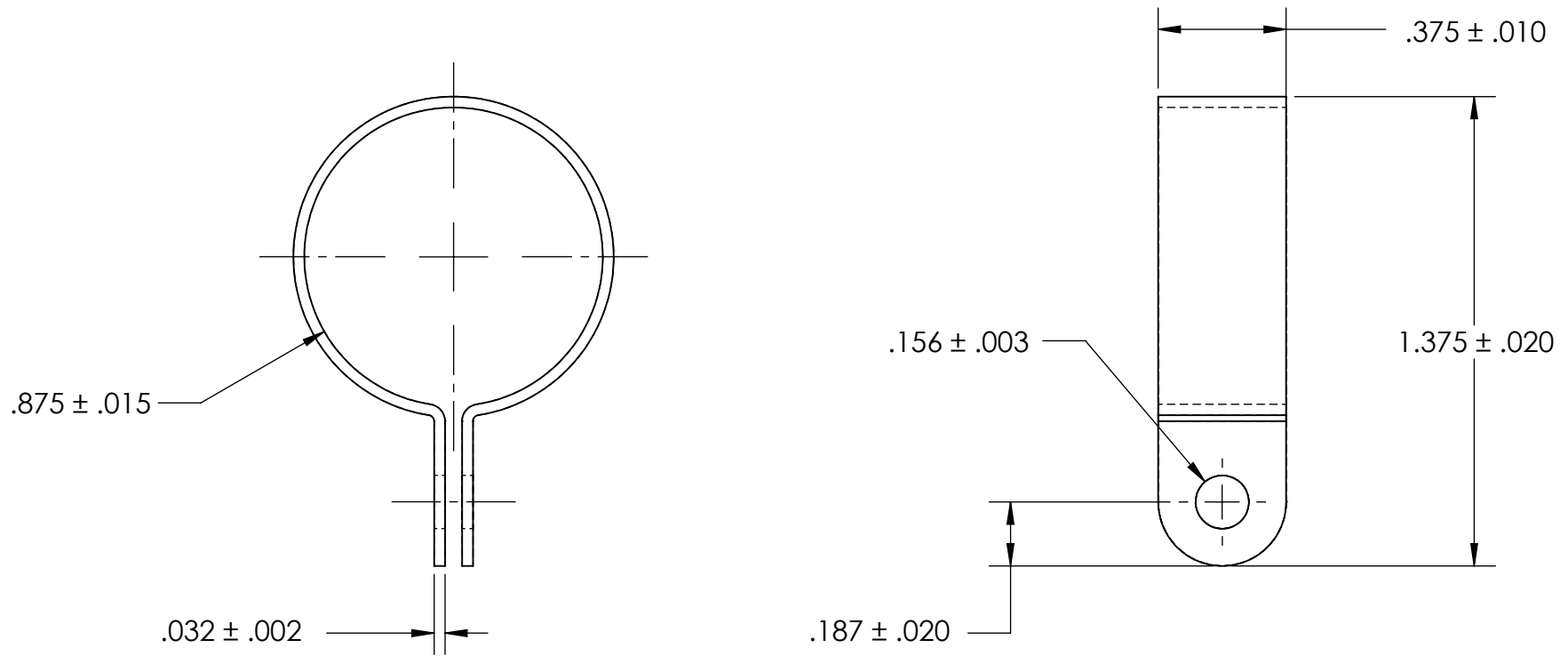


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER 80-83 HR15N
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH  
w/NICKEL UNDERPLATE w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		SIZE	DWG. NO.
	ENG APPR.		A	4518-87-37-2-S
	MFG APPR.		REV.	-
MATERIAL SEE NOTE 1	Q.A.		DRAWING IS NOT TO SCALE	
HEAT TREAT SEE NOTE 2	COMMENTS:		SHEET 1 OF 1	
FINISH SEE NOTE 3				