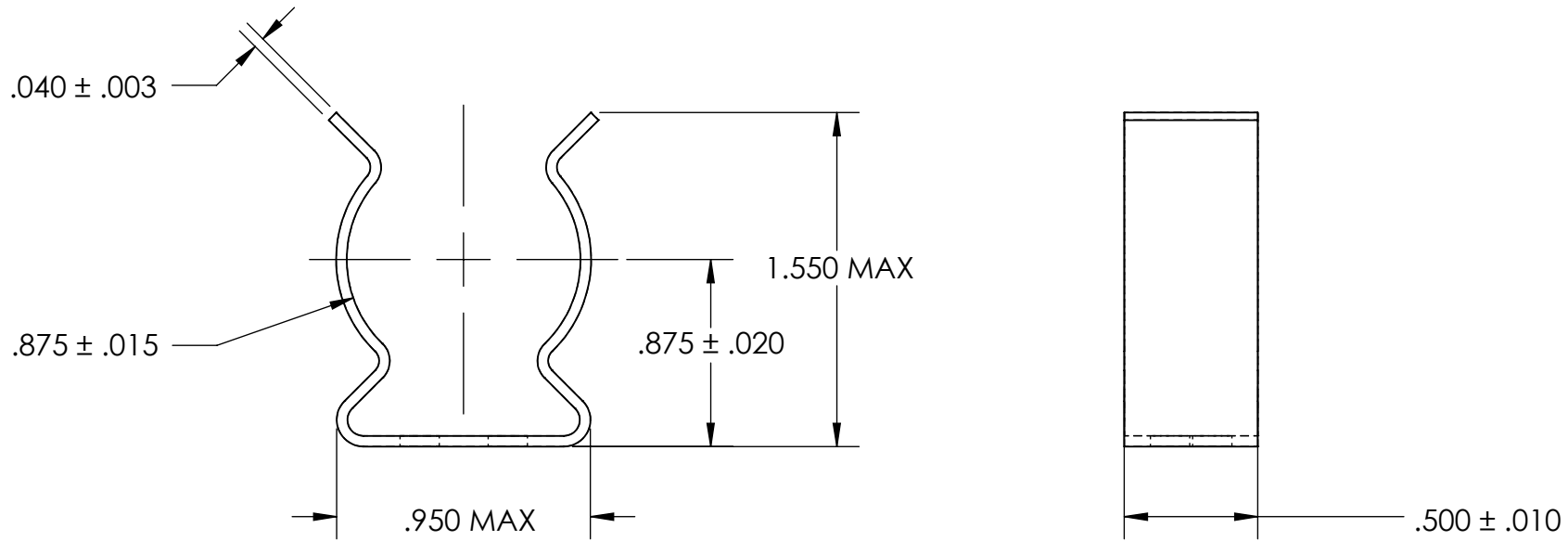


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. SPRING STEEL
2. QUENCH & TEMPER: 80-83 HR15N
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5 μ m TH
w/NICKEL UNDERPLATE w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE	SEASTROM MFG SPRING CLIP
	DRAWN		
	CHECKED		
	ENG APPR.		
	MFG APPR.		
MATERIAL SEE NOTE 1	COMMENTS:		SIZE
HEAT TREAT SEE NOTE 2			DWG. NO.
FINISH SEE NOTE 3			REV.
DRAWING IS NOT TO SCALE			SHEET 1 OF 1

SIZE **A** DWG. NO. **4515-87-50-2-S** REV. **-**