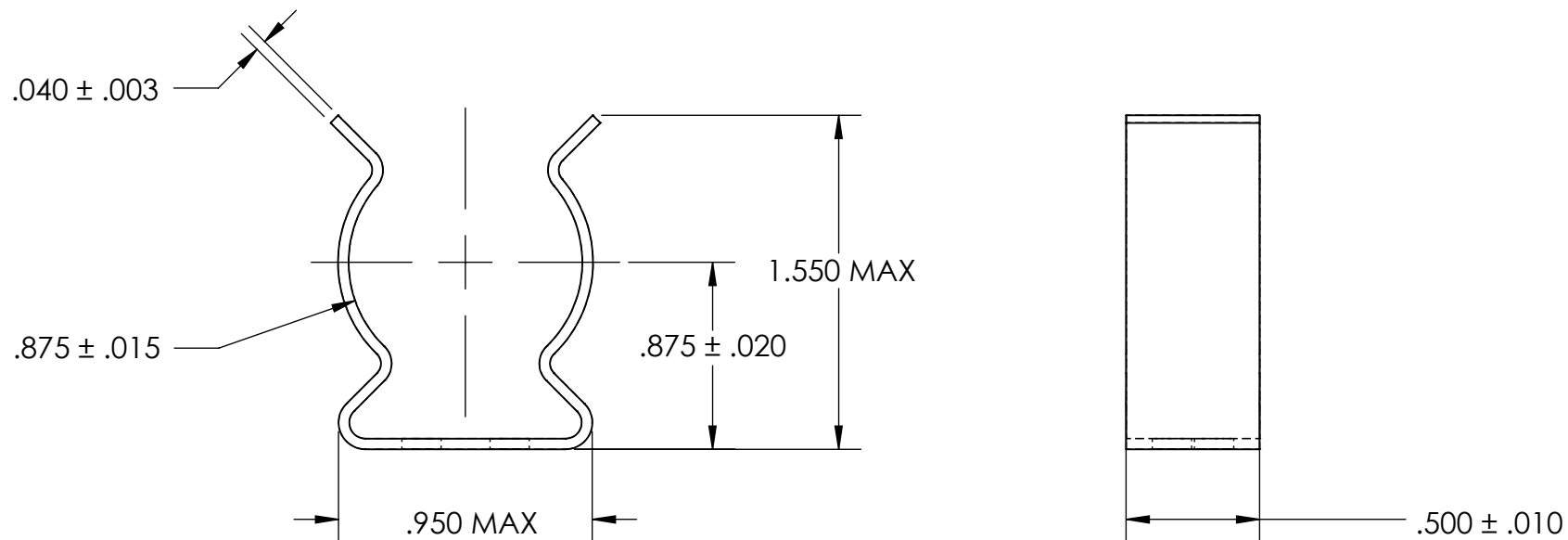


REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2



NOTES

1. SPRING STEEL
2. QUENCH & TEMPER: 80-83 HR15N
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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| | | | |
|--|-------------------------|------|---|
| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ | NAME | DATE | SEASTROM MFG SPRING CLIP |
| | DRAWN | | |
| | CHECKED | | |
| | ENG APPR. | | |
| | MFG APPR. | | |
| MATERIAL SEE NOTE 1 | COMMENTS: | | Q.A. |
| HEAT TREAT SEE NOTE 2 | | | REV. |
| FINISH SEE NOTE 3 | DRAWING IS NOT TO SCALE | | SIZE DWG. NO. REV. |
| | | | A 4515-87-50-2-N - |
| | | | SHEET 1 OF 1 |