



NOTES
 1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. BLACK OXIDE PER MIL-DTL-13924 CLASS 1, LIGHT OIL, NO TEST REQUIRED;
 w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART
 CLAMPED TO A FLAT SURFACE AND A DUMMY
 COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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 SEASTROM MANUFACTURING. ANY
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 PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG
MATERIAL SEE NOTE 1	DRAWN			
HEAT TREAT SEE NOTE 2	CHECKED			SPRING CLIP
FINISH SEE NOTE 3	ENG APPR.			
	MFG APPR.			
	Q.A.			
	COMMENTS:			
	SIZE	DWG. NO.	REV.	
	A	4508-50-100-2-BO	-	
DRAWING IS NOT TO SCALE			SHEET 1 OF 1	