

2. HEAT TREAT: QUENCH & TEMPER 82.5-84.5 HR15N

3. DIMENSIONS APPLY BEFORE PLATING

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG	
		CHECKED			BELLEVILLE SPRING WASHER	
		ENG APPR.				
		MFG APPR.				
	SPRING STEEL	Q.A.				
		COMMENTS:				
	SEE NOTE 1					REV.
	DRAWING IS NOT TO SCALE				1-1 3000 / 3 ZO DO	
					I SHEET 1 OF	- 1