



# NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL  $\pm 1/32$   
 ANGULAR: MACH  $\pm 1/2$  Deg  
 TWO PLACE DECIMAL  $\pm .01$   
 THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
 COLD ROLLED STEEL

FINISH  
 SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

EXPANSION PLUG  
 CUP

SIZE **A** DWG. NO. **5791-35-BO** REV. **-**

SHEET 1 OF 1