



NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm 1/32$
 ANGULAR: MACH $\pm 1/2$ Deg
 TWO PLACE DECIMAL $\pm .01$
 THREE PLACE DECIMAL $\pm .005$

MATERIAL
 COLD ROLLED STEEL

FINISH
 SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

EXPANSION PLUG
 CUP

SIZE A	DWG. NO. 5791-25-BO	REV. -
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SHEET 1 OF 1