



NOTES:

1. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G
2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG EXPANSION PLUG CUP	
	DRAWN				
	CHECKED				
	ENG APPR.				
	MFG APPR.				
MATERIAL COLD ROLLED STEEL	Q.A.			SIZE DWG. NO. REV. A 5791-24-N -	
FINISH SEE NOTE 1	COMMENTS:				
DRAWING IS NOT TO SCALE				SHEET 1 OF 1	