



NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG
MATERIAL COLD ROLLED STEEL	DRAWN			
FINISH SEE NOTE 1	CHECKED			
DRAWING IS NOT TO SCALE	ENG APPR.			
	MFG APPR.			
		Q.A.		EXPANSION PLUG DOME
		COMMENTS:		
		SIZE A	DWG. NO. 5790-18-BO	REV. -
				SHEET 1 OF 1