



NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5 μ m TH w/NICKEL UNDERPLATE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ | | NAME | DATE | SEASTROM MFG | |
| | | DRAWN | | | |
| | | CHECKED | | SPRING CLIP | |
| | | ENG APPR. | | | |
| | | MFG APPR. | | | |
| MATERIAL SEE NOTE 1 | HEAT TREAT SEE NOTE 2 | Q.A. | | DRAWING IS NOT TO SCALE | |
| FINISH SEE NOTE 3 | | COMMENTS: | | | |
| | | SIZE A | DWG. NO. 4550-37-75-1-S | REV. - | SHEET 1 OF 1 |