



No. HOLES: 2

NOTES

1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

	NAME	DATE	SEASTROM MFG	
DRAWN				
CHECKED				
ENG APPR.				
MFG APPR.				
Q.A.			SPRING CLIP	
COMMENTS:				
	SIZE	DWG. NO.	REV.	
	A	4549-50-50-2-T	-	
DRAWING IS NOT TO SCALE			SHEET 1 OF 1	