



- NOTES
1. BERYLLIUM COPPER, ANNEALED
 2. HEAT TREAT: 73-79 HR15N
 3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH w/NICKEL UNDERPLATE
 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SPRING CLIP	
		ENG APPR.			
		MFG APPR.			
MATERIAL SEE NOTE 1	HEAT TREAT SEE NOTE 2	Q.A.		DRAWING IS NOT TO SCALE	
FINISH SEE NOTE 3		COMMENTS:			
		SIZE A	DWG. NO. 4527-31-50-1-S	REV. -	SHEET 1 OF 1