



#### NOTES

1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

|                         |      |      |              |                 |      |
|-------------------------|------|------|--------------|-----------------|------|
|                         | NAME | DATE | SEASTROM MFG |                 |      |
| DRAWN                   |      |      |              |                 |      |
| CHECKED                 |      |      |              |                 |      |
| ENG APPR.               |      |      |              |                 |      |
| MFG APPR.               |      |      |              |                 |      |
| Q.A.                    |      |      | SPRING CLIP  |                 |      |
| COMMENTS:               |      |      |              |                 |      |
|                         |      |      | SIZE         | DWG. NO.        | REV. |
|                         |      |      | A            | 4527-19-118-1-N | -    |
| DRAWING IS NOT TO SCALE |      |      | SHEET 1 OF 1 |                 |      |