



No. HOLES: 1

NOTES

1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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REPRODUCTION IN PART OR AS A WHOLE
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PROHIBITED.

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1/2 Deg
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

SEASTROM MFG

SPRING CLIP

SIZE	DWG. NO.	REV.
A	4519-84X140-25-2-S	-

SHEET 1 OF 1