



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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|  |                  |           |                |                         |              |
|--|------------------|-----------|----------------|-------------------------|--------------|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL $\pm 1/32$<br>ANGULAR: MACH $\pm 1/2$ Deg<br>TWO PLACE DECIMAL $\pm .01$<br>THREE PLACE DECIMAL $\pm .005$ |                  | NAME      | DATE           | SEASTROM MFG            |              |
|  |                  | DRAWN     |                |                         |              |
|  |                  | CHECKED   |                | SPRING CLIP             |              |
|  |                  | ENG APPR. |                |                         |              |
|  |                  | MFG APPR. |                |                         |              |
| MATERIAL<br>SEE NOTE 1   | Q.A.             |           |                | DRAWING IS NOT TO SCALE |              |
| HEAT TREAT<br>SEE NOTE 2   | COMMENTS:        |           |                |                         |              |
| FINISH<br>SEE NOTE 3   | SIZE<br><b>A</b> | DWG. NO.  | 4511-56-37-2-T | REV.<br>-               | SHEET 1 OF 1 |