



#### NOTES

1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ± 1/32  
ANGULAR: MACH ± 1/2 Deg  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

SEASTROM MFG

SPRING CLIP

SIZE	DWG. NO.	REV.
A	4509-50-37-1-N	-

SHEET 1 OF 1