

2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH W/NICKEL UNDERPLATE W/BAKE

- 4. DÍMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES:	DRAWN	NAME	DATE	SEASTROM MFG
	FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01	CHECKED			SPRING CLIP
		ENG APPR.			
	THREE PLACE DECIMAL ±.005	MFG APPR.			31 KING CLII
E	see note 1	Q.A.			
		COMMENTS:			
	SEE NOTE 2				SIZE DWG. NO.
	FINISH				<b>A</b> 4508-25-43-2-S -
	SEE NOTE 3	DRAWIN	IG IS NOT TO	SCALE	SHEET 1 OF 1