

- 2. QUENCH & TEMPER 80-83 HR15N
- 3. NONE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

## PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005  MATERIAL SEE NOTE 1	DRAWN	NAME	DATE	SEASTROM MFG		
	CHECKED					
	ENG APPR.			SPRING CLIP		
	MFG APPR.					
	Q.A.					
	COMMENTS:					
HEAT TREAT						
SEE NOTE 2					DWG. NO.	REV.
FINISH				Α	4508-25-31-2	-
SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 C	)F 1