



NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1/2 Deg
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

	NAME	DATE	SEASTROM MFG		
DRAWN					
CHECKED					
ENG APPR.					
MFG APPR.					
Q.A.			SPRING CLIP		
COMMENTS:					
			SIZE	DWG. NO.	REV.
			A	4505-18X35-21-1-N	-
DRAWING IS NOT TO SCALE					SHEET 1 OF 1