



### **SIZING**

HOUSING DIA.: Ø.250

GROOVE DIA.: Ø.268

GROOVE WIDTH: Ø.020

### NOTES

1. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
2. STYLE: INTERNAL
3. DIMENSIONS APPLY PRIOR TO PLATING.

#### **PROPRIETARY AND CONFIDENTIAL**

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
**SPRING STEEL**

FINISH  
**SEE NOTE 1**

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

**SEASTROM MFG**

**RETAINING RING**

SIZE <b>A</b>	DWG. NO. <b>2725-1-25-N</b>	REV. <b>-</b>
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SHEET 1 OF 1