



NOTES

1. ZINC PLATE PER ASTM B633 TYPE III SC 1; CLEAR; w/BAKE
2. HEAT TREAT: 82.5 - 84.5 HR15N
3. No. TEETH: 6
4. SHAFT SIZE: $\text{Ø}.219 \pm .002$
5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
HIGH CARBON SPRING STEEL

FINISH
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

SHAFT RETENTION WASHER

SIZE A	DWG. NO. 2714-5	REV. -
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SHEET 1 OF 1