



NOTES

1. ZINC PLATE PER ASTM B633 TYPE III SC 1; CLEAR; w/BAKE
2. HEAT TREAT: 82.5 - 84.5 HR15N
3. No. TEETH: 6
4. SHAFT SIZE: $\text{Ø}.187 \pm .002$
5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SHAFT RETENTION WASHER	
		ENG APPR.			
		MFG APPR.			
MATERIAL	HIGH CARBON SPRING STEEL		Q.A.		
FINISH	SEE NOTE 1		COMMENTS:		
DRAWING IS NOT TO SCALE				SIZE A	DWG. NO. 2714-4
				REV. -	SHEET 1 OF 1