



PUSH-ON NUT IS ACCEPTABLE WHEN STUD IS PUSHED THRU HOLE, BUT NOT ABLE TO BE PULLED OUT BACKWARDS.

NOTES

1. HEAT TREAT 82.5 - 84.5 HR15N
2. NONE

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE	SEASTROM MFG		
	DRAWN				
	CHECKED		PUSHON NUT		
	ENG APPR.				
	MFG APPR.				
MATERIAL	COMMENTS:		SIZE	DWG. NO.	REV.
SPRING STEEL			A	2713-9	-
FINISH					
SEE NOTE 2					
DRAWING IS NOT TO SCALE			SHEET 1 OF 1		