



NOTES

- HEAT TREAT 82.5 - 84.5 HR15N
- ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear w/Bake
- DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 2

DRAWING IS NOT TO SCALE

NAME	DATE
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	

SEASTROM MFG

PUSHON NUT

SIZE A	DWG. NO. 2713-4-Z3	REV. -
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SHEET 1 OF 1